



TECHNICAL DATA SHEET

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PRODUCT**CELLULUSIC TOPCOAT VARNISH****PRODUCT CODE****615-XXXX****DESCRIPTION**

Clear topcoat varnish system in different gloss value based on nitrocellulose which provides air dryings.

PRODUCT	CODE	Gloss, 60°
CELLULOSIC SUPER GLOSSY VARNISH	615-9000	85 - 90
CELLULOSIC SILK MATTE VARNISH	615-4528	40 - 45
CELLULOSIC MATTE VARNISH	615-1028	8 - 10

APPLICATION AREAS

Cellulosic topcoats are used for all kind of interior wooden surface previously primed by any of cellulosic sealers.

PROPERTIES

Good levelling
Fast drying
Good slip
Easy to apply

DRYING TIME

Viscosity (D6/20°C)	50 - 85 sec
Density (20°C)	0,9 - 1,0 gr/cm ³
Dust Dry (20°C, %50 humidity)	8 - 10 minutes
Touch Dry (20°C, %50 humidity)	30 - 35 minutes
Set Dry (20°C, %50 humidity)	2 -3 hours

DILUTION RATIO

It is diluted by Kubilay Cellulosic thinner by 90-100% as weight.

Important: Before dilution, it should be stirred well, then for adjusting application viscosity, required amount (according to information which is given in dilution ratio) thinner is added by mixing. Make sure a homogenous mixture is obtained before application. Varnishes should be diluted as much as required. Those varnishes that long term pre-diluted can lose their homogeneity and cause out of specifications, accordingly.

APPLICATION METHOD :

It is applied directly by spraying one or two cross-wise layers on the surfaces previously primed by any of Kubilay Cellulosic sealers (such as, 634 - 0007, 624 - 0006, 614 - 0001, 614-0005, 614-0006, 614-0015). Recommended:200 - 250 g/m².

STORAGE:

Varnishes will remain stable for at least 12 months when stored in its original pack in a dry place at storage temperatures between 5-35 °C. Unless, it should be kept in mind solvent loses, so viscosity increases and yellowing occurs.

It's recommended to read SDS before applications.

Important Note: This information is based on our present state of knowledge and is intended to provide general notes on Kubilay Products and their uses. However without guarantee as conditions and methods of end users are beyond our control. We recommend that end users determine the suitability of the materials before adapting them on a commercial scale.