

	<b>TECHNICAL DATA SHEET</b>		Dök.No: ÜRT-TDS-08 Yay.Tar.: 24.04.2008 Rev. No : REVİZYON-03 Rev.Tar. : 07.11.2018 Sayfa : 1/1
PRODUCT	CELLULOSIC TOPCOAT ENAMEL		
PRODUCT CODE	611-XXXX		
COLOR	Any colors can be designed upon request other than standart catalogue		
DESCRIPTION	Opac topcoat enamel system in different gloss value based on nitrocellulose which provides air drying.		
	CLASSIFICATION		Gloss, 60°
	CELLULOSIC GLOSSY TOPCOAT		80 - 85
	CELLULOSIC SILK MATTE TOPCOAT		45 - 50
	CELLULOSIC SPECIAL MATTE TOPCOAT		20 - 25
	CELLULOSIC MATTE TOPCOAT		8 - 10
APPLICATION AREAS	Cellulosic topcoats are used for all kind of interior wooden surface previously primed by any of cellulosic or polyurethane.		
PROPERTIES	Good levelling Fast drying Good slip High hiding power High gloss retency		
TECHNICAL PROPERTIES	Viscosity (D6/20°C) ..... 100 - 120 sec Density ( 20°C) ..... 0,98 -1,1 g/cm3 Dust Dry (20°C, %50 humidity) ..... 8 - 10 minutes Touch Dry (20°C, %50 humidity) ..... 30 - 60 minutes Set Dry (20°C, %50 humidity) ..... 2 -3 hours		
	Remark: Deviations can be seen depends on Color.		
DILUTION RATIO	It is diluted by Kubilay Cellulosic thinner by 90-100% as weight.		
	<b>Important:</b> Before dilution, it should be stirred well, then for adjusting application viscosity, required amount (according to information w hich is given in dilution ratio) thinner is added by mixing. Make sure a homogenous mixture is obtained before application. Enamels should be dilutes as much as required. Those enamels that long term pre-diluted can loose their homogeneity and cause out of specifications (hiding power, gloss and color), accordingly.		
APPLICATION METHOD :			
It is applied directly by spraying one or two cross-wise layers on the surfaces previously primed by any of Kubilay Cellulosic primers (612-serie) or Kubilay PU Primers (212-serie, 292-serie). Recomend:150 - 200 gr /m2.			
When applied in a single layer with a thickness of 30-35mic. dry film, 8-10 m <sup>2</sup> area can be covered with 1 kg (except for losses).			
STORAGE:			
Varnishes will remain stable for at least 12 months when stored in its original pack in a dry place at storage temperatures between 5-35 °C. Unless, it should be kept in mind solvent loses, so viscosity increas and yellowing occurs.			
It's recommended to read SDS before applications.			

*Important Note: This information is based on our present state of knowledge and is intended to provide general notes on Kubilay Products and their uses. However without guarantee as conditions and methods of end users are beyond our control. We recommend that end users determine the suitability of the materials before adapting them on a commercial scale.*