



## TECHNICAL DATA SHEET

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<b>PRODUCT</b>	<b>CELLULOSIC COLORANT VARNISH</b>
<b>PRODUCT CODE</b>	<b>613-XXXX ve 633-XXXX</b>
<b>COLOR</b>	Any colors can be designed upon request other than standart catalogue
<b>DESCRIPTION</b>	Cellulosic colorant varnish system is based on nitrocellulose which provides air dryings.
<b>APPLICATION AREAS</b>	Cellulosic colorant are used for all kind of interior wooden surface prior to Topcoat Varnish application to make the surface have homogenous color without hiding the wood pattern.
<b>PROPERTIES</b>	Good levelling Fast drying Transparent
<b>DRYING TIME</b>	Viscosity (D4/20°C) ..... 40 - 85 sec Density ( 20°C) ..... 0,92 - 0,98 gr/cm3 Dust Dry (20°C, %50 humidity) ..... 3 - 5 minutes Touch Dry (20°C, %50 humidity) ..... 10 - 15 minutes
<b>DILUTION RATIO</b>	It is diluted by Kubilay Cellulosic thinner by 50-100% as weight according to desired shade. <b>Important:</b> Before dilution, it should be stirred well, then for adjusting application viscosity, required amount (according to information which is given in dilution ratio) thinner is added by mixing. Make sure a homogenous mixture is obtained before application. Varnishes should be diluted as much as required. Those varnishes that long term pre-diluted can lose their homogeneity and cause out of specifications, accordingly.
<b>APPLICATION METHOD :</b>	It is applied directly by spraying one or two cross-wise layers on the surfaces previously prepared by any of Kubilay Cellulosic, PU or Polyester sealers. Then, 10-15 minutes later, Topcoat Varnish can be applied after soft sanding by sand paper no:300-400.
<b>STORAGE:</b>	Varnishes will remain stable for at least 12 months when stored in its original pack in a dry place at storage temperatures between 5-35 °C. Unless, it should be kept in mind solvent losses, so viscosity increases and yellowing occurs. It's recommended to read SDS before applications.

*Important Note: This information is based on our present state of knowledge and is intended to provide general notes on Kubilay Products and their uses. However without guarantee as conditions and methods of end users are beyond our control. We recommend that end users determine the suitability of the materials before adapting them on a commercial scale.*