

## TECHNICAL DATA SHEET

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			Sayfa : 1/1	
PU PIGMENTE	D TOPCOAT, EI	NA M EL		
211-XXXX				
•		•	0	•
	-		different color and gloss	values (such
MIXING RATIO (by weight)*	MIXING RATIO (by volume)	1st COMPONENT	T 2nd COMPONENT	GLOSS (°60)
4+1	3+1	211-XXXX	379-0032	10±5
4+1	3+1	211-XXXX	379-0032	25±5
4+1	3+1	211-XXXX	379-0032	45±5
2+1	1,7+1	211-XXXX	379-0032	95±5
ich as 10 matte etc.)	instead of definition	like full or super definit	ion, is also applicable for oth	er grades.
High filling pow Because of high Good levelling a High impact an	er and filling sand h solid content, tl and smooth surfac d scracth resistal	ney supply to save ti ce nce		
		White&Paste	el Colors Black & Dark	Colors
Viscosity (D4/2	0°C)			
Density (g/cm3; 20°C) 1,15 - 1,4 1,05 - 1,2				
			Glossy	<u>Matte</u>
Pot life			4 - 5 hours	4 - 5 hours
			35 - 40 min.	5 -10 min.
				2 - 3 hours
Topcoats which thinner by 20-30 211-XXXX 379-0032 921-0222 *: The expected personal since the present especially recommixture for the approximate the present especially recommission and the present especial	n prepared accord 0% as weight;  1.Component 2.Component PU Thinner erformance of the pration of the products bended to be made by olication.	ing to mixing ratios (  2 Part  1 Par  1 Poduct depends on the acis made by packing according to the packing according to the acis weight by weighing in the acid to the acid	given above are diluted by  Glossy  (12 kg / pack) 4 Part t (6 kg / pack) 1 Part art (5-6 kg) 1,5 P curacy of the mixing and dilu ording to the mixing ratio by w order to be sensitive to the pr	Matte (12 kg / pack) (3 kg / pack) art (4-5 kg) tion process. eight, it is eparation of the
	Any colors can make pastel cousers.  It's a solvent be as, matte, silk is a solvent be as, matte, silk is a pigmente wooden surface.  It is a pigmente wooden surface.  It is a pigmente wooden surface.  It is a pigmente wooden surface.  High solid contentiate of high filling pow. Because of high Good levelling a High impact an High chemical is viscosity (D4/2 Density (g/cm3).  Pot life Dust Dry (20°C, Touch Dry (20°C, Touch Dry (20°C, Touch Dry (20°C, Topcoats which thinner by 20-30.  211-XXXX 379-0032 921-0222.  * The expected pe Since the presente especially recommitature for the app Especially for general contents.	Any colors can be designed upo make pastel colors like cream, it users.  It's a solvent borne 2 Pack Poly as, matte, silk matte and glossy  MIXING RATIO (by weight)* (by volume)  4+1 3+1 4+1 3+1 4+1 3+1 2+1 1,7+1  Ich as 10 matte etc.) instead of definition  It is a pigmented topcoat system wooden surfaces with its furnitum  High solid content, low VOC High filling power and filling sand Because of high solid content, the Good levelling and smooth surfact High impact and scracth resistant High chemical resistance to water Viscosity (D4/20°C)  Density (g/cm3; 20°C)  Pot life Dust Dry (20°C, %50 humidity)  Topcoats which prepared accord thinner by 20-30% as weight;  211-XXXX 1. Component 379-0032 2. Component 921-0222 PU Thinner  *The expected performance of the prosince the presentation of the products especially recommended to be made by mixture for the application.	Any colors can be designed upon request other than make pastel colors like cream, ivory etc by mix sis users.  It's a solvent borne 2 Pack Polyurethane enamel in a s, matte, silk matte and glossy).  MIXING RATIO (by weight)*  MIXING RATIO (by weight)*  4+1 3+1 211-XXXX 4+1 3+1 211-XXXX 4+1 3+1 211-XXXX 2+1 1,7+1 211-XXXX 1.Component and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be wooden surfaces with its furniture and decoration would be seen and screen and filling sanding lines Because of high solid content, they supply to save tit Good levelling and smooth surface High impact and screen the supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Because of high solid content, they supply to save tit good lines Becaus	Any colors can be designed upon request other than standart catalogue. It is make pastel colors like cream, ivory etc by mix sistem pigment paste in situsers.  It's a solvent borne 2 Pack Polyurethane enamel in different color and gloss as, matte, silk matte and glossy).  MIXING RATIO (by volume)  4+1 3+1 211-XXXX 379-0032  6-1 1,7+1 211-XXXX 379-0032  1-1 1,7+1 211-XXXX 379-0032  1-2 1 1,7+1 211-XXXX 379-0032  1-3 10 matte etc.) instead of definition like full or super definition, is also applicable for other swooden surfaces with its furniture and decoration works for internal use.  High solid content, low VOC High filling power and filling sanding lines  Because of high solid content, they supply to save time and labor cost Good levelling and smooth surface  High impact and scraoth resistance  High chemical resistance to water and household chemicals  Viscosity (D4/20°C) 100° - 120° 100° - 120°  Density (g/cm3; 20°C) 1,15 - 1,4 1,05 - 1,2  Glossy  Pot life 4 - 5 hours  Viscosity (D4/20°C) 100° - 120° 100° - 120°  Touch Dry (20°C, %50 humidity) 35 - 40 min.  Touch Dry (20°C, %50 humidity) 35 - 40 min.  Touch Dry (20°C, %50 humidity) 24 hours  Topcoats which prepared according to mixing ratios given above are diluted by thinner by 20-30% as weight;  211-XXXX 1. Component 2 Part (12 kg / pack) 4 Part 379-0032 2. Component 1 Part (6 kg / pack) 1 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part (6 kg / pack) 1, 5 Part 921-0222 PU Thinner 1 Part 60 Part 1

## APPLICATION METHOD:

Preperation:Before mixing, first component should be stirred well, then first and second component are mixed according to mixing ratio as much as desired amount, mixture is stridded to obtain a homogenious mixture once again. Finally, for adjusting application viscosity, required amount (according to information which is given in mixin ratio) thinner is added by mixing. Make sure a homogenious mixture is obtained before application.

It is applied directly by spraying on the surfaces previously primed by any of Kubilay polyurethane or polyester primers. The product should be prepared according to mixing ratios given above and is sprayed in two or three cross-wise layers (Recommended: For matte:140-160 g/m2, for glossy:150 -180 gr/m2).

For glossy topcats, paste-polish is recommended after 24 hours in summer and at least 2 days in winter depending on the ambient conditions.

## STORAGE:

1st Components will remain stable for at least 12 months and 2nd Components (379-0032) is 6 months when stored in their original packs in a dry place at storage temperatures between 5-35 °C.

It's recommended to read SDS before applications.

Important Note: This information is based on our present state of knowledge and is intended to provide general notes on Kubilay Products and their uses. However without garantee as conditions and methods of end users are beyond our control. We recommend that end users determine the suitability of the materials before adapting them on a commercial scale.