



TECHNICAL DATA SHEET

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PRODUCT	CELLULOSIC METALIC EFFECT TOPCOAT									
PRODUCT CODE	611-72XX									
DESCRIPTION	Solvent based metallic effect topcoats group containing various color and gloss is based on nitrocellulose which provides air dryings.									
COLOR	Aluminium, silver, gold, copper, platin tones									
APPLICATION AREAS	<p>For interior use furniture and decoration works, it can be applied directly to any type of wooden surface as a topcoat, or as a basecoat before topcoat varnish.</p> <p>Note:Product selection should be made by clearly describing the intended use. All products in the product group may not be suitable for both purposes (topcoat and basecoat) at the same time.</p>									
PROPERTIES	Fast drying and good levelling									
DRYING TIME	<table><tr><td>Density (20°C, g/cm3)</td><td>.....</td><td>0,97 ± 0,05</td></tr><tr><td>Dust Dry (20°C, %50 humidity)</td><td>.....</td><td>10 - 15 minutes</td></tr><tr><td>Touch Dry (20°C, %50 humidity)</td><td>.....</td><td>50 - 60 minutes</td></tr></table>	Density (20°C, g/cm3)	0,97 ± 0,05	Dust Dry (20°C, %50 humidity)	10 - 15 minutes	Touch Dry (20°C, %50 humidity)	50 - 60 minutes
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DILUTION RATIO	<p>It is diluted by Kubilay Cellulosic thinner, 30-100% as weight depends on product individually.</p> <p>Important: Before dilution, it should be stirred well, then for adjusting application viscosity, required amount (according to information which is given in dilution ratio) thinner is added by mixing. Make sure a homogenous mixture is obtained before application. Varnish should be diluted as much as required. Those Varnishes that long term pre-diluted can lose their homogeneity and cause out of specifications, accordingly.</p>									
APPLICATION METHOD : Before Application, product should be stirred well. As a Topcoat: Diluted product is applied directly by spraying one or two cross-wise layers depend on desired hiding and effect on the surfaces previously prepared by any of Kubilay Cellulosic and PU Primers. As a Basecoat: Application should be started after both the previous layer and the metallic basecoat have dried very well. Optionally, it should be completed with Polyurethane Topcoat Varnish (215-Series; 245-Series, 265-Series, 285-Series, 295-Series etc.) or Acrylic Topcoat Varnish (315-Series).										
STORAGE: Product will remain stable for at least 12 months when stored in its original pack in a dry place at storage temperatures between 5-35 °C. Unless, it should be kept in mind solvent loses, so viscosity increases and yellowing occurs. It's recommended to read SDS before applications.										

Important Note: This information is based on our present state of knowledge and is intended to provide general notes on Kubilay Products and their uses. However without guarantee as conditions and methods of end users are beyond our control. We recommend that end users determine the suitability of the materials before adapting them on a commercial scale.